

FIG. 1A

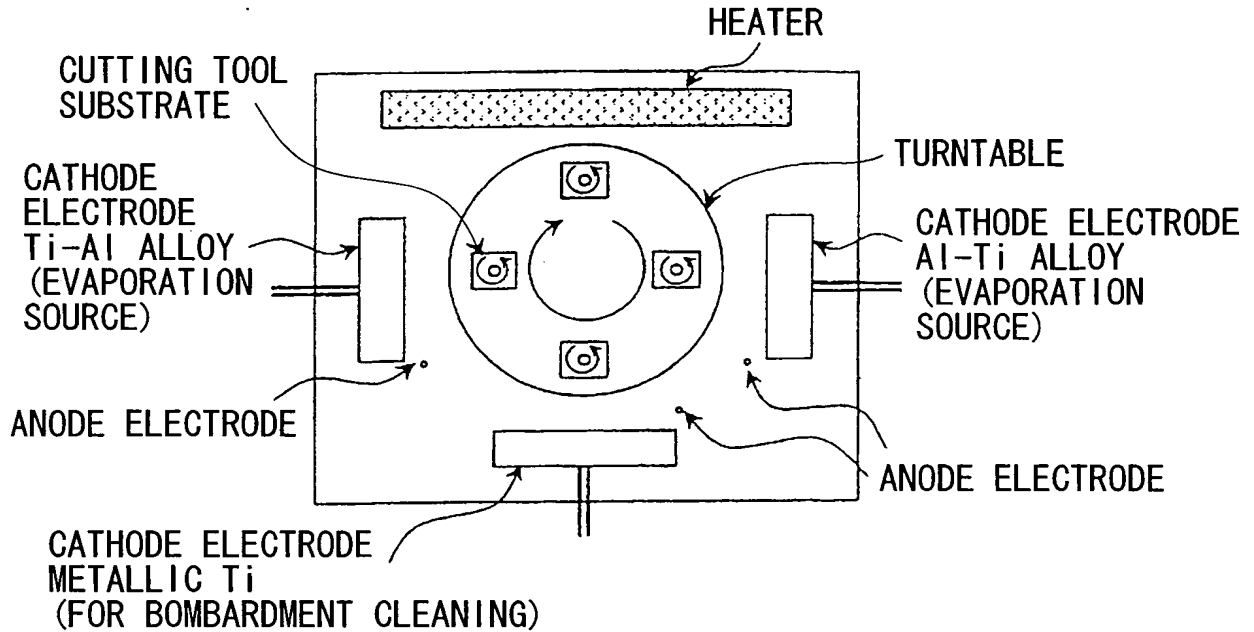


FIG. 1B

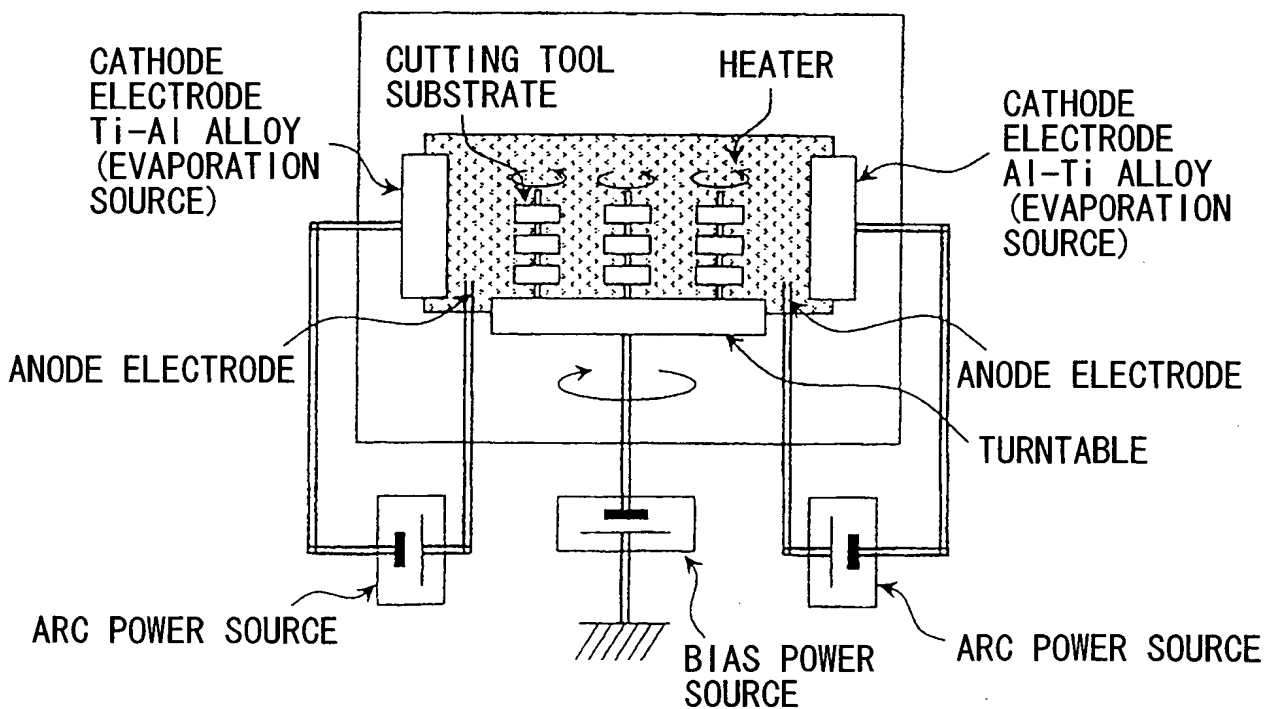


FIG. 2

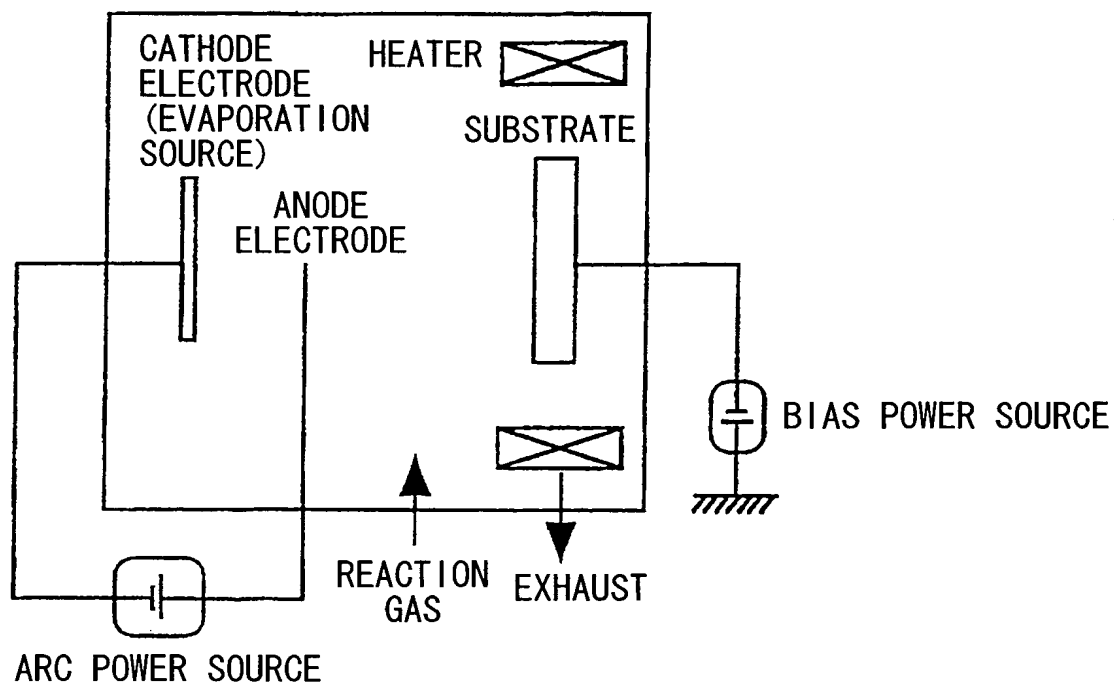


FIG. 3A

COATED HARD METAL INSERT

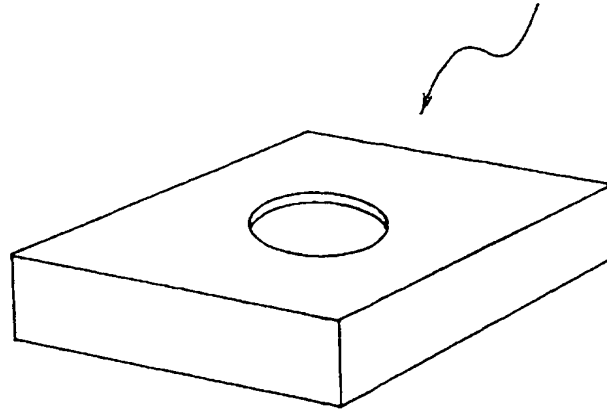


FIG. 3B

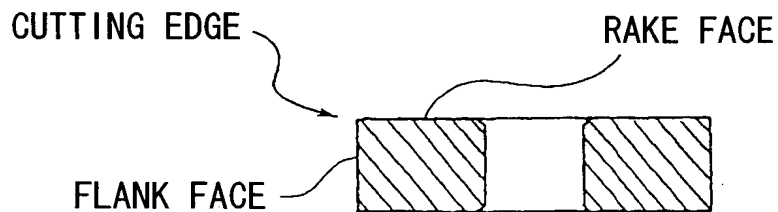


FIG. 4A

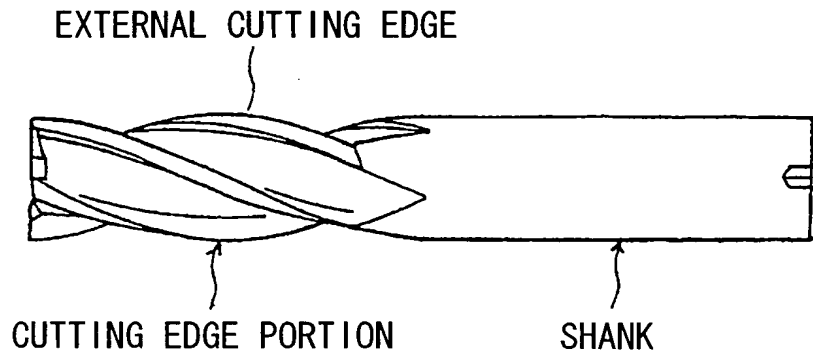


FIG. 4B

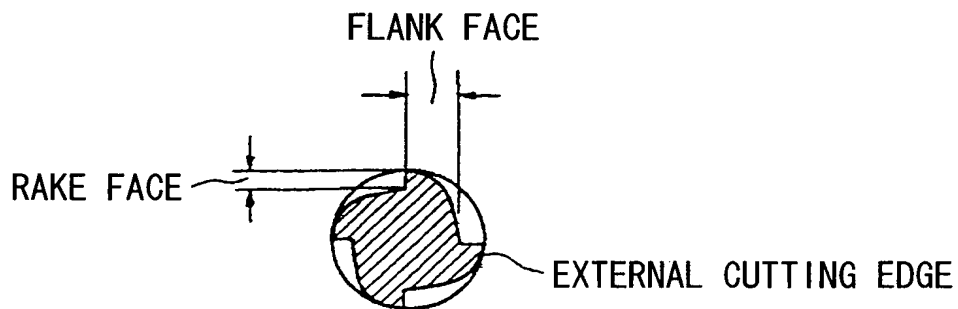


FIG. 5A

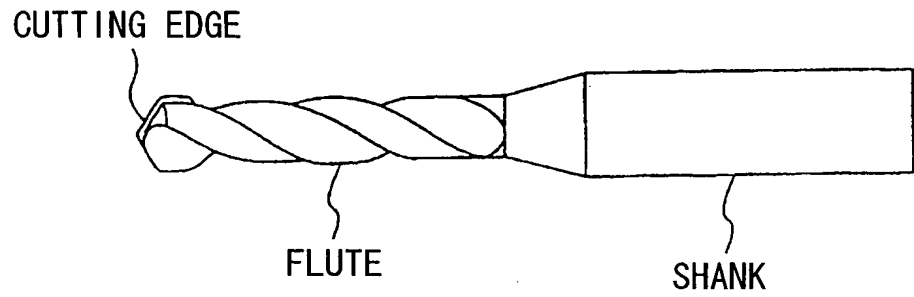


FIG. 5B

